



BUILDING AND NEIGHBORHOOD COMPLIANCE DEPARTMENT (BNC)
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599

NOTICE OF ACCEPTANCE (NOA)

www.miamidade.gov/building

Gammans Skylight Systems, Inc.
10 Beavers Street
Newnan, GA 30263

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County BNC-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BNC reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Series 350, 400, & 500 Aluminum Fixed Skylight System

APPROVAL DOCUMENT: Drawing No. S-4097, sheets 1 through 7 of 7, dated April 15, 2010, last revised on July 25, 2011, titled "Gammans Series 350, 400, 500 fixed Skylights", prepared by RW Building Consultants, Inc., signed & sealed by Ryan J. King, P.E., on July 26, 2011, bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and the following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1, evidence submitted page E-1 as well as approval document mentioned above. The submitted documentation was reviewed by **Helmy A. Makar, P.E., M.S.**



Helmy A. Makar
08/11/2011

NOA No. 10-0426.12
Expiration Date: 08/11/2016
Approval Date: 08/11/2011
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS:

1. *Drawing No. S-4097, sheets 1 through 7 of 7, dated April 15, 2010, last revised on July 25, 2011, titled "Gammans Series 350, 400, 500 fixed Skylights", prepared by RW Building Consultants, Inc., signed & sealed by Ryan J. King, P.E., on July 26, 2011.*

B. TEST REPORT

1. *Test report on Uniform Static air Pressure Test on **Gammans Series 350** Skylight System, prepared by Testing Evaluation Laboratories, Inc., Report No. 01690236, dated 02/02/10, signed and sealed by Lyndon F. Schmidt, P.E., on April 20, 2010.*
2. *Test report on **Large Missile Impact Test**, Cyclic Load Test, and Uniform Static air Pressure Test on **Gammans Series 400** Skylight System, prepared by Certified Testing Laboratories, Inc., Report No. CTLA-1642W-3, dated 04/12/07, signed and sealed by Ramesh Patel, P.E., on April 13, 2007.*
3. *Test report on **Large and Small Missile Impact Test**, Cyclic Load Test, and Uniform Static air Pressure Test on **Gammans Series 500** Skylight System, prepared by American Test Lab, Inc., Report No. ATLNC 0630.1-04, dated 02/22/05, signed and sealed by David Johnson, P.E., on 11/29/10.*
4. *Test report on **Large and Small Missile Impact Test**, and Cyclic Load Test on **Gammans Series 350** Skylight System, prepared by Testing Evaluation Laboratories, Inc., Report No. TEL 01690272, dated 08/03/10, signed and sealed by Lyndon F. Schmidt, P.E., on 12/07/10.*
5. *Addendum report to Test report Report No. TEL 01690272 on **Gammans Series 350** Skylight System, prepared by Testing Evaluation Laboratories, Inc., dated 05/05/11, signed and sealed by Lyndon F. Schmidt, P.E., on 05/09/11.*

C. CALCULATIONS

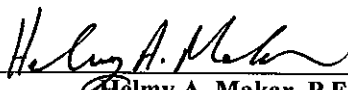
1. *Calculation titled Gammans Skylight, 7 pages, dated 04/20/10, signed and sealed by Ryan J. King, P.E.*

D. QUALITY ASSURANCE

1. *By Miami-Dade County Building and Neighborhood Compliance Department.*

E. MATERIAL CERTIFICATIONS

1. *Solutia, Inc. NOA #08-0520.08, for Vanceva Composites Glass Interlayer.*



Helmy A. Makar, P.E., M.S.
BNC, Product Control Unit Supervisor
NOA No. 10-0426.12
Expiration Date: 08/11/2016
Approval Date: 08/11/2011

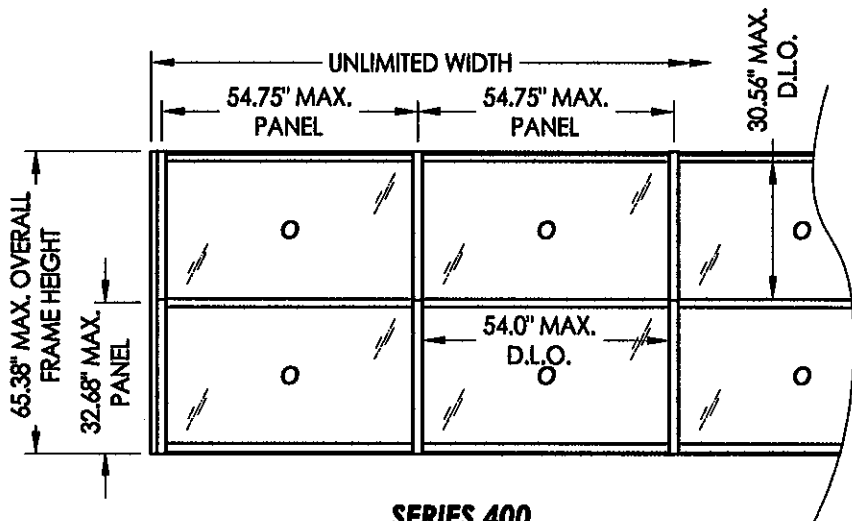
GAMMANS SKYLIGHT SYSTEMS One Beavers Street Newnan, GA 30263
SERIES 350, 400 & 500 ALUMINUM FIXED SKYLIGHT SYSTEM

"LARGE MISSILE IMPACT"

GENERAL NOTES

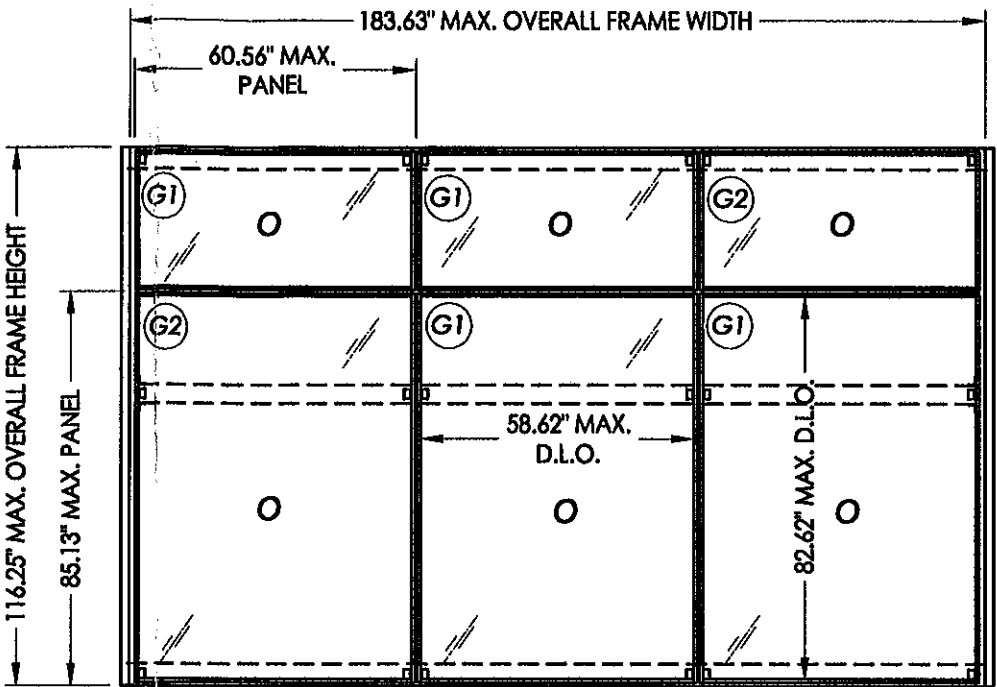
1. This product has been evaluated and is in compliance with the 2007 Florida Building Code (FBC) structural requirements including the "High Velocity Hurricane Zone" (HVHZ).
2. When used in the "HVHZ", this product complies with section 1626 of the Florida Building Code as a large missile impact resistant product and does not require an impact resistant covering.
3. The system detailed herein is generic and does not provide information for a specific site. A licensed engineer or registered architect shall prepare site specific documents (including framing support and connections) to be used in conjunction with this document.
4. Permit holder shall verify the adequacy of the existing structure to withstand new superimposed loads.
5. This product meets water infiltration requirements for "HVHZ".
6. All steel in contact with aluminum to be painted or plated.

TABLE OF CONTENTS	
SHEET#	DESCRIPTION
1	General notes and elevations
2	Series 350 details (multi-span)
3	Series 350 details (multi-span) and b.o.m.
4	Series 400 details (multi-span)
5	Series 400 details (multi-span) and b.o.m.
6	Series 500 details (multi-span)
7	Series 500 details (multi-span) and b.o.m.



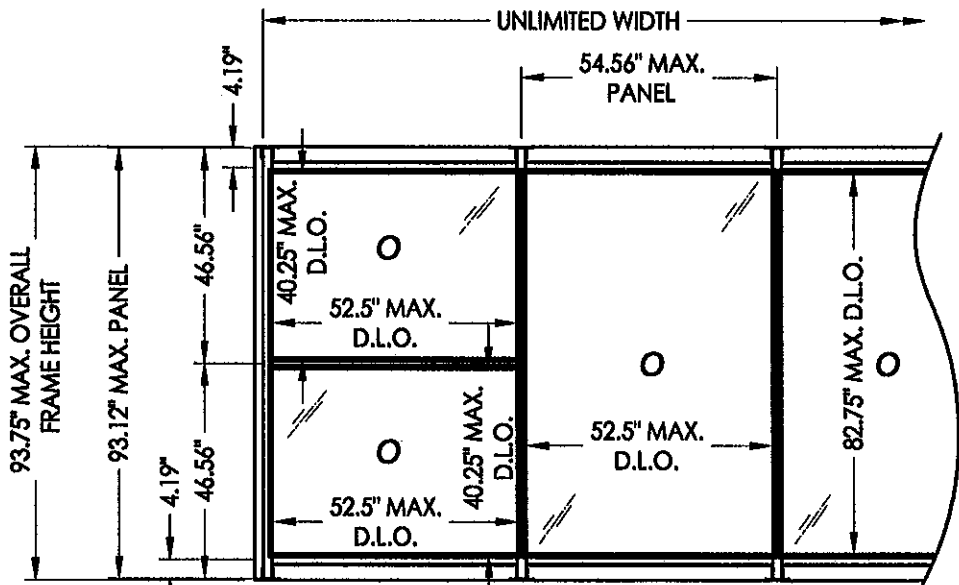
SERIES 400
Multi-span

MAX. PANEL DIMENSION	MAX. D.L.O. DIMENSION	GLASS TYPE	DESIGN PRESSURE (PSF)	
			POSITIVE	NEGATIVE
54.75" X 32.68"	54.00" X 30.56"	G4	+50.0	-50.0



SERIES 350
Multi-span

MAX. O.A. FRAME DIMENSION	MAX. PANEL DIMENSION	MAX. D.L.O. DIMENSION	GLASS TYPE	DESIGN PRESSURE (PSF)	
				POSITIVE	NEGATIVE
183.63" X 116.25"	60.56" X 85.13"	58.62" X 82.62"	G1, G2	+75.4	-75.4



SERIES 500
Multi-span

MAX. PANEL DIMENSION	MAX. D.L.O. DIMENSION	GLASS TYPE	DESIGN PRESSURE (PSF)	
			POSITIVE	NEGATIVE
54.56" X 93.12"	52.50" X 82.75"	G5	+70.0	-70.0

Approved as complying with the
Florida Building Code
Date 08/11/2011
NOA# 10-042612
Miami Dade Product Control
By *[Signature]*

Documents Prepared By:
RW
BUILDING CONSULTANTS, INC.
P.O. Box 230 Valrico FL 33595
Phone No.: 813.659.9197
Florida Board of Professional Engineers
Certificate of Authorization No. 9813
[Signature] Ryan J. King P.E. No. 64619

PRODUCT: GAMMANS
SERIES 350, 400
500 FIXED SKYLIGHTS
PART OR ASSEMBLY:
GENERAL NOTES
AND ELEVATIONS

NO.	DATE	REVISED PER	DADE	COMMENTS	LFS	BY
1	7/25/11					

DATE: 4/15/10
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: S-4097
SHEET 1 OF 7



1. Horizontal compression plate continuous for full width.
2. Attach each rafter to frame with (4) four Item #19 at each end.
3. Flashing secured with Item #20 located 3" from each end and 18" o.c. thereafter.
4. Steel angle clip welded to tube and connected to support structure as shown.
5. Flashing secured with Item #20 located 3" from each end and 12" O.C. thereafter.
6. Frame jambs attached to support structure with Item #22 located 18" from each end and (4) more equally spaced (total 6).



By Heinz A. Mahan

Page 1
Ryan J. King P.E. No. 64619

A cross-sectional view of a rectangular plate. The width is indicated by a dimension line with arrows at both ends, labeled "2\"". The thickness is indicated by a vertical dimension line with arrows at both ends, labeled "0.19\"".

A diagram of a rectangular plate. The top horizontal dimension is labeled "2\"", the left vertical dimension is labeled "3\"", and the right vertical dimension (representing thickness) is labeled "0.09\"".

Diagram of a C-channel cross-section with dimensions: height 2 inches, flange width 1.5 inches, and web thickness 0.13 inches.

A diagram of an L-shaped angle with a 4" vertical leg and a 4" horizontal leg. A gap of 0.25" is shown between the horizontal leg and a horizontal line to its right.

J ALUMINUM ANGLE CLIP
3.5" wide

Figure 1 is a cross-sectional diagram of a multi-layered structure. The total height is 4.06 inches. The top layer is 1.31 inches thick. Below it is a 0.13-inch thick layer. The bottom section consists of a 1.38-inch thick layer and a 0.09-inch thick layer.

Technical drawing of a rectangular component with the following dimensions:

- Total height: 3.5"
- Inner height: 3.06"
- Top width: 1.94"
- Inner width: 0.09"
- Bottom thickness: 0.125"

11/16" GLASS BITE

1-5/16" O.A.
THICK GLASS

1/4" TEMPERED

1/2" AIR SPACE

1/4" HEAT STRENGTHENED

.075" VANCEVA™
STORM INTERLAYER BY Solutia

1/4" HEAT STRENGTHENED

Diagram illustrating the cross-section of a window assembly. The assembly includes a 1-5/16" O.A. THICK GLASS pane, a 1/4" TEMPERED pane, a 1/2" AIR SPACE, a 1/4" HEAT STRENGTHENED pane, a .075" VANCEVA™ STORM INTERLAYER BY Solutia, and another 1/4" HEAT STRENGTHENED pane. The assembly is secured by a 11/16" GLASS BITE. Other components labeled include 3, 7, 8, 9, and 10.

11/16" GLASS BITE

1-5/16" O.A.
THICK GLASS

1/4" HEAT STRENGTHENED

1/2" AIR SPACE

1/4" HEAT STRENGTHENED

.075" VANCEVA™
STORM INTERLAYER BY Solutia

1/4" HEAT STRENGTHENED

Diagram illustrating the cross-section of a window assembly. The assembly includes a 1-5/16" O.A. THICK GLASS pane, a 1/4" HEAT STRENGTHENED pane, a 1/2" AIR SPACE, another 1/4" HEAT STRENGTHENED pane, a .075" VANCEVA™ STORM INTERLAYER BY Solutia, and a final 1/4" HEAT STRENGTHENED pane. The assembly is secured with a 11/16" GLASS BITE. Other components labeled include 3, 7, 8, 9, and 10.

G2 GLAZING DETAIL
Do not install above
30ft. above ground

ITEM #	DESCRIPTION	MATERIAL
A	2 X 10 No. 1 SYP (S.G. ≥ 0.55) SUPPORT FRAMING	WOOD
B	COMPRESSION PLATE AND COVER	6063-T5 ALUM.
C	HORIZONTAL COVER	6063-T5 ALUM.
D	HORIZONTAL MEMBER	6063-T5 ALUM.
E	HORIZONTAL REINFORCEMENT TUBE	6063-T5 ALUM.
F	GLASS COVER CHANNEL	6063-T5 ALUM.
G	BRAC - 1 SADDLE CLIP	6063-T5 ALUM.
H	ALUMINUM FRAME MEMBER	6063-T5 ALUM.
J	ALUMINUM ANGLE CLIP 3.5" WIDE	6063-T5 ALUM.
K	STEEL ANGLE CLIP 3" WIDE	ASTM A-36 STEEL
1	SERIES 350 RAFTER	6063-T5 ALUM.
2	4" x 4" X .25" HORIZONTAL SUPPORT TUBE	6063-T5 ALUM.
3	GLAZING SPACER	ALUM.
6	1X NAILER	WOOD
7	SILICONE (DOW 795)	SILICONE
8	SILICONE (DOW 995)	SILICONE
9	SILICONE GASKET	SILICONE
10	1/4" x 1/2" FOAM TAPE (NORTON V990)	-
12	1/4"-20 x 2" P.H. S.S. MACHINE SCREW	STAINLESS STEEL
13	1/4"-20 x 2" P.F.H. S.S. MACHINE SCREW	STAINLESS STEEL
14	SETTING BLOCK	-
15	BACKER ROD & SEALANT	-
16	3/8" x 3" HEX HEAD THREADED BOLT w/ 3/8" LOCK AND FLAT WASHERS w/ NUT	STEEL
17	3/8" x 1.25" HWH SMS	STEEL
18	3/8" x 3" HEX HEAD LAG SCREW	STEEL
19	#12 x 1.5" HEX HEAD SELF-DRILLING SMS	STEEL
20	#6 x 1.5" PFH WS	STEEL
21	3/8" x 4" HEX HEAD LAG SCREW	STEEL
22	#12 X 2.5" PPH SMS w/ FLAT WASHER	STEEL
23	3/16" x 1-11/16" ALUMINUM BACKER PLATE	STEEL
24	#14 X 2" HEX HEAD SELF-DRILLING SMS	STEEL
26	1/4" SHIM	-
27	4 x 4 No. 2 SYP (S.G. ≥ 0.55) SUPPORT BEAM	WOOD
28	.040" ALUMINUM FLASHING	ALUM

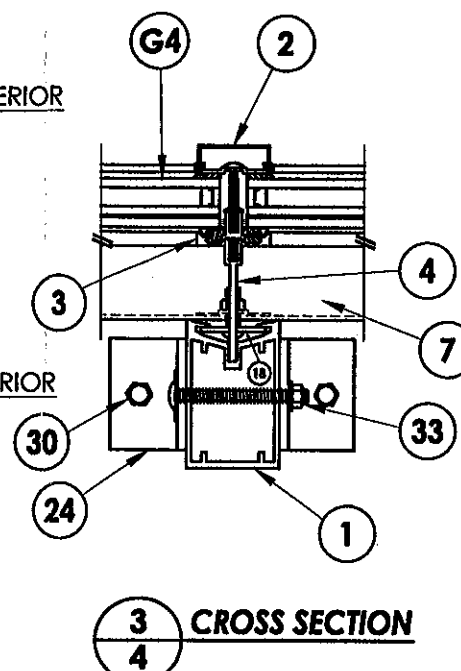
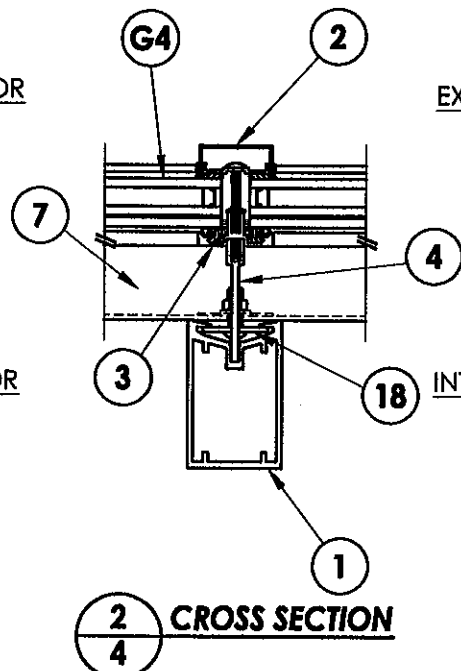
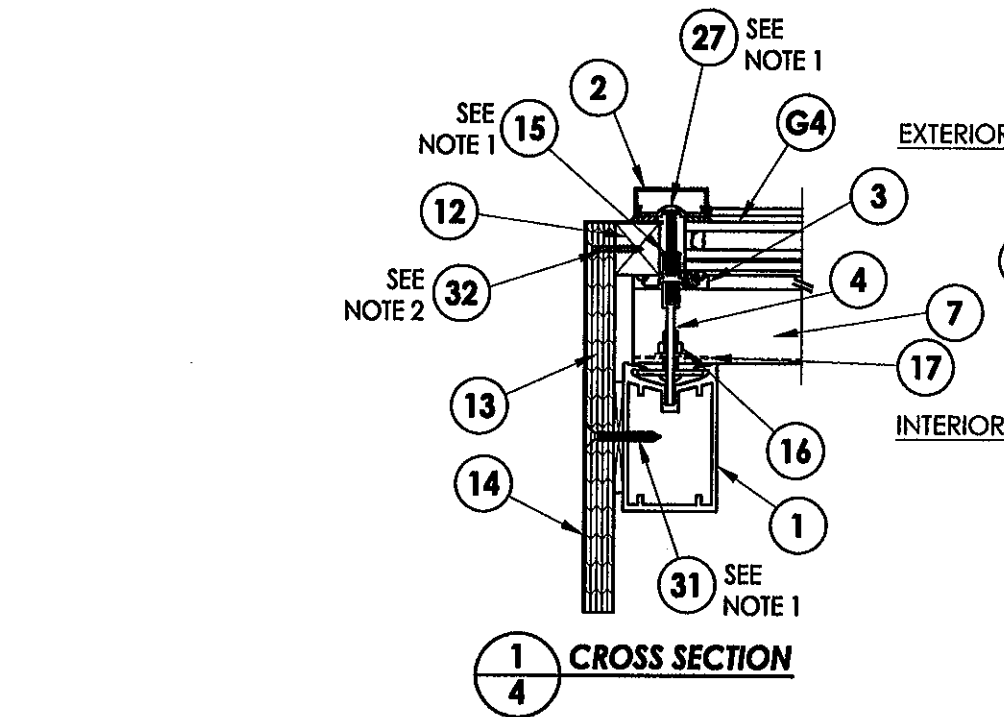
RW BUILDING CONSULTANTS, INC.
P.O. Box 230 Valrico FL 33595
Phone No.: 813.659.9197
Florida Board of Professional Engineers
Certificate Of Authorization No. 9813
Ryan J. King 7-26-11
Ryan J. King P.E. No. 64619

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S-4097

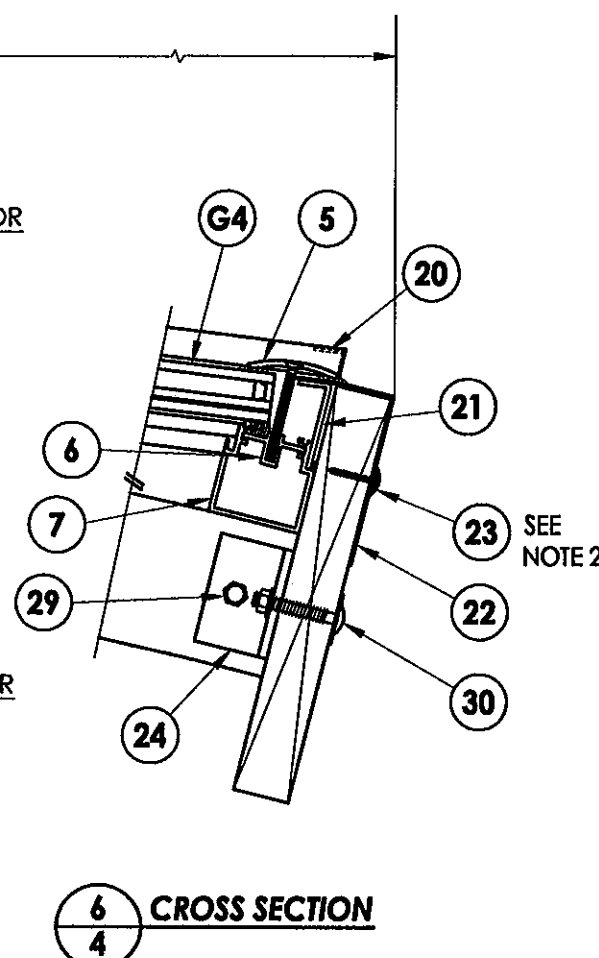
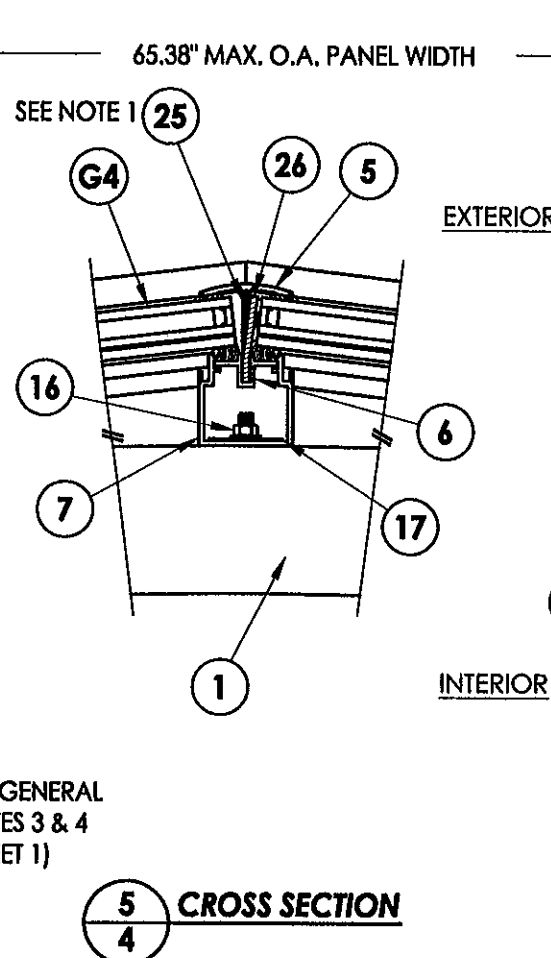
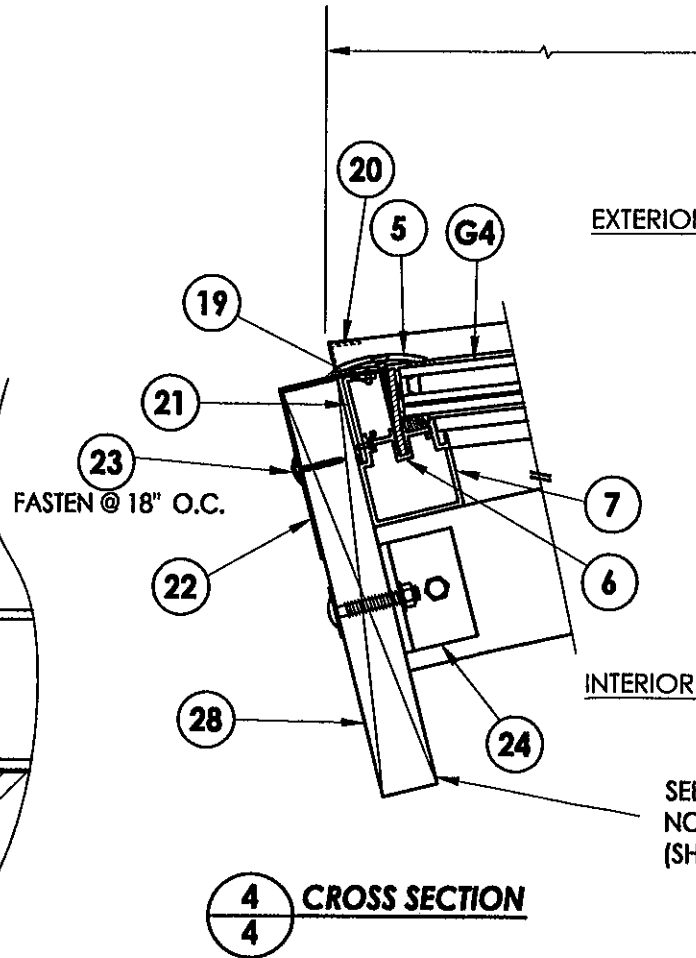
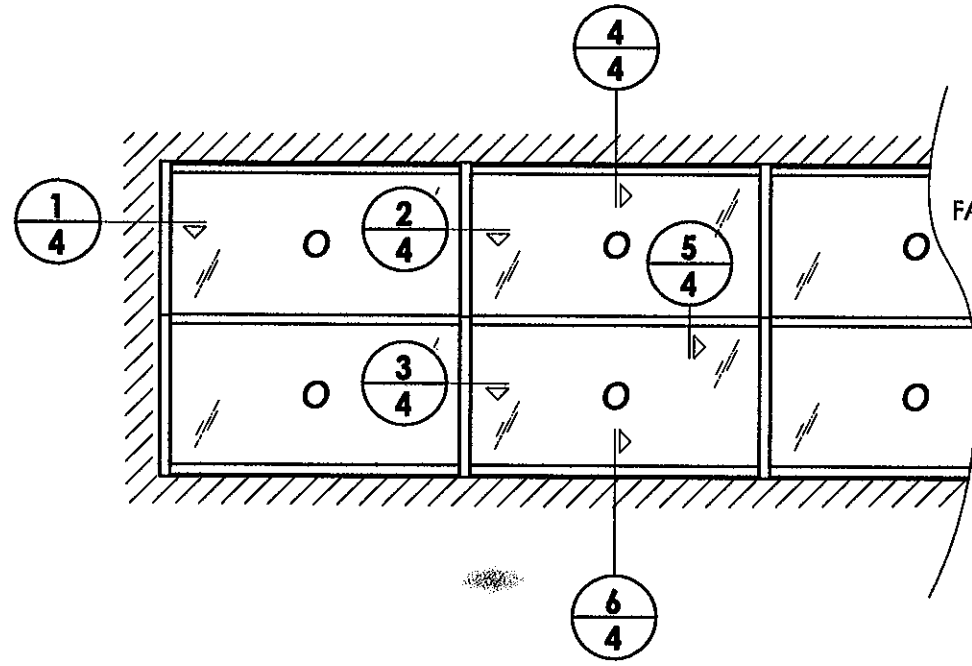
SHEET 3 OF 7

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Approved as complying with the
Florida Building Code
Date 08/11/2011
NOA# 10-0426-12
Miami Dade Product Control
By Hedley A. Hester

- NOTES:
1. Located 6" from each corner & 6" o.c. max.
 2. Located 3" from each corner & 12" o.c. max.

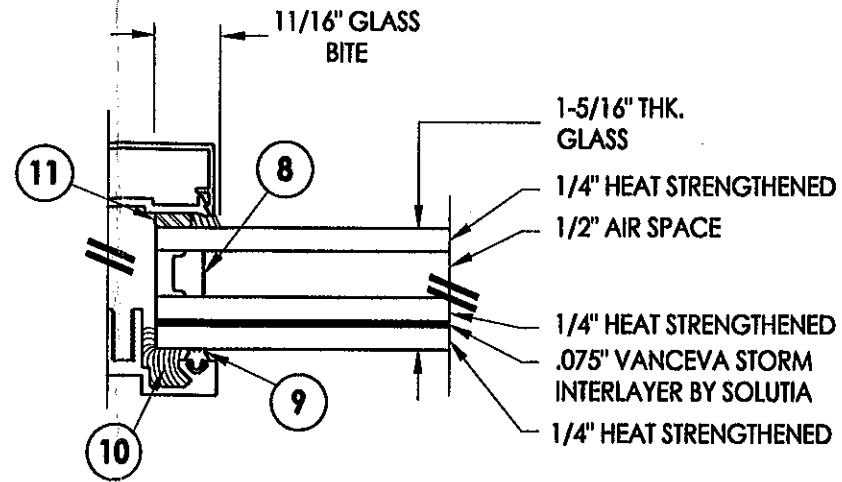
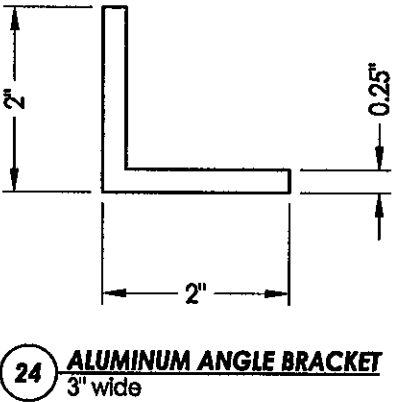


Documents Prepared By:		BUILDING CONSULTANTS, INC. P.O. Box 230 Valrico FL 33595 Phone No.: 813.659.9197 Florida Board of Professional Engineers Certificate of Authorization No. 9813 Ryan J. King P.E. No. 84619	
PRODUCT:	GAMMANS SERIES 350, 400 500 FIXED SKYLIGHTS	PART OR ASSEMBLY:	SERIES 400 DETAILS (MULTI-SPAN)
DATE:	4/15/10	SCALE:	N.T.S.
DWG. BY:	JK	CHK. BY:	LFS
DRAWING NO.:	S-4097	SHEET	4 OF 7
REVISIONS		NO. DATE	
1		7/25/11 REVISED PER DADE COMMENTS	

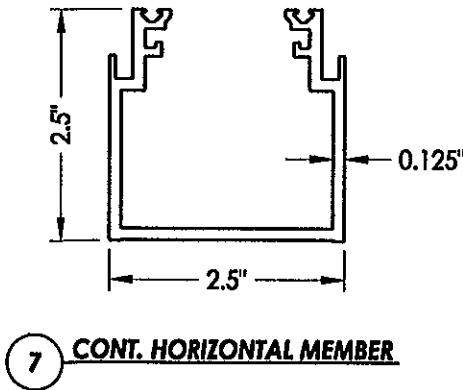
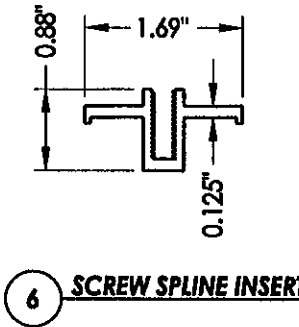
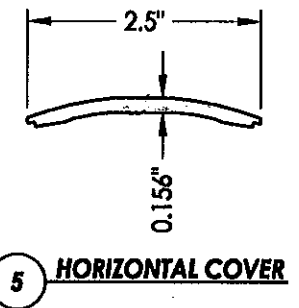
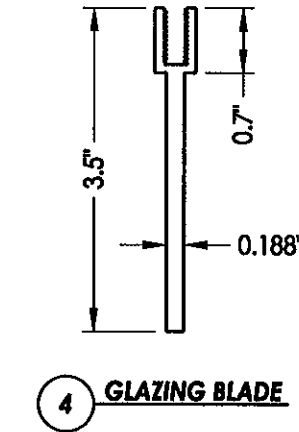
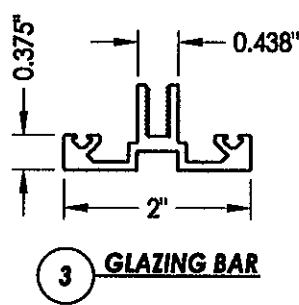
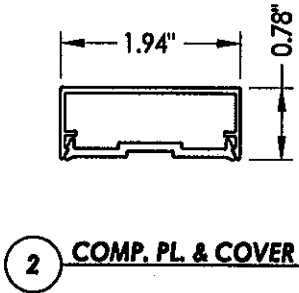
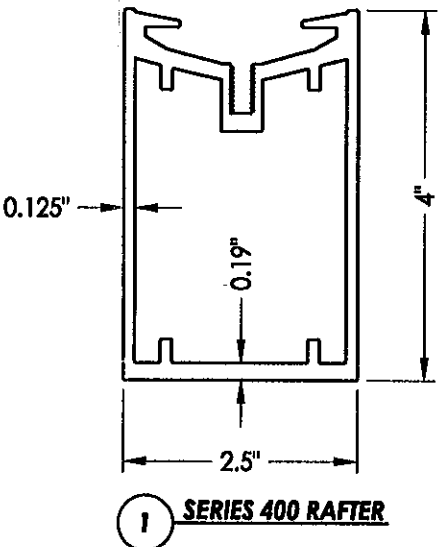
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BILL OF MATERIALS		
ITEM #	DESCRIPTION	MATERIAL
1	SERIES 400 RAFTER (6063-T6 ALUMINUM)	6063-T5 ALUM.
2	COMPRESSION PL. & COVER	6063-T5 ALUM.
3	GLAZING BAR	6063-T5 ALUM.
4	GLAZING BLADE	6063-T5 ALUM.
5	HORIZONTAL COVER	6063-T5 ALUM.
6	SCREW SPLINE INSERT	6063-T5 ALUM.
7	CONT. HORIZONTAL MEMBER (6063-T6 ALUMINUM)	6063-T5 ALUM.
8	GLAZING SPACER	ALUM.
9	SILICONE GASKET	SILICONE
10	DOW CORNING 995 SILICONE	SILICONE
11	.25" X .5" FOAM TAPE (NORTON V990)	-
12	GLAZING SHIM	WOOD
13	3/4" PLYWOOD OR FRAMING	WOOD
14	.040" ALUM. FLASHING	ALUM.
15	1/4-20 X 1-1/4" M.S.	STEEL
16	3/8" X 2" CARRIAGE BOLT W/ NUT AND LOCK WASHER	STEEL
17	FENDER WASHER	STEEL
18	1/8" S.S. BACKER PLATE	S.S.
19	1/8" S.S. POP RIVET	S.S.
20	END CLOSURE CAP	6063-T5 ALUM.
21	ALUM. GLAZING SHIM	ALUM.
22	.060" ALUM. FLASHING	ALUM.
23	END CLOSURE CAP w/ FASTENER @ 18" O.C.	ALUM.
24	ALUM. ANGLE BRACKETS	6063-T5 ALUM.
25	1/4-20 X 2-1/2" FLAT HD. M.S. S.S.	S.S.
26	ALUM. GLASS SUPPORT PLATES	ALUM.
27	1/4-20 X 2-1/2" PAN HD M.S. S.S	S.S.
28	2X BUCK FRAMING (SG. >= 0.55)	WOOD
29	3/8" X 3" CARRIAGE BOLT W/ NUT AND LOCK WASHER	STEEL
30	1/2" X 2" CARRIAGE BOLT W/ 3/8" LOCK WASHER AND NUT FENDER WASHER	STEEL
31	1/4-20 X 2" PFH SELF-TAPPING SMS W/ FLAT HEAT WASHER	STEEL
32	#6 X 1-1/2" PFH WOOD SCREW	STEEL
33	3/8" X 4-1/2" CARRIAGE BOLT W/ 3/8" LOCK WASHER AND NUT FENDER WASHER	STEEL



G4 GLAZING DETAIL



Approved as complying with the
Florida Building Code
Date 08/11/2011
NOA# 10-0426-12
Miami Dade Product Control
By *Heidi A. Hudson*

Documents Prepared By:
RW BUILDING CONSULTANTS, INC.
P.O. Box 230 Vairco FL 33595
Phone No.: 813.659.9197
Florida Board of Professional Engineers
Certificate of Authorization No. 9813
Ryan J. King 7-26-11
Ryan J. King P.E. No. 84619

PRODUCT: GAMMANS
SERIES 350, 400
500 FIXED SKYLIGHTS
PART OR ASSEMBLY:
SERIES 400 DETAILS
(MULTI-SPAN) AND B.O.M.

NO.	DATE	REVISED PER DADE COMMENTS	LFS	BY	REVISIONS
1	7/25/11				

DATE: 4/15/10

SCALE: N.T.S.

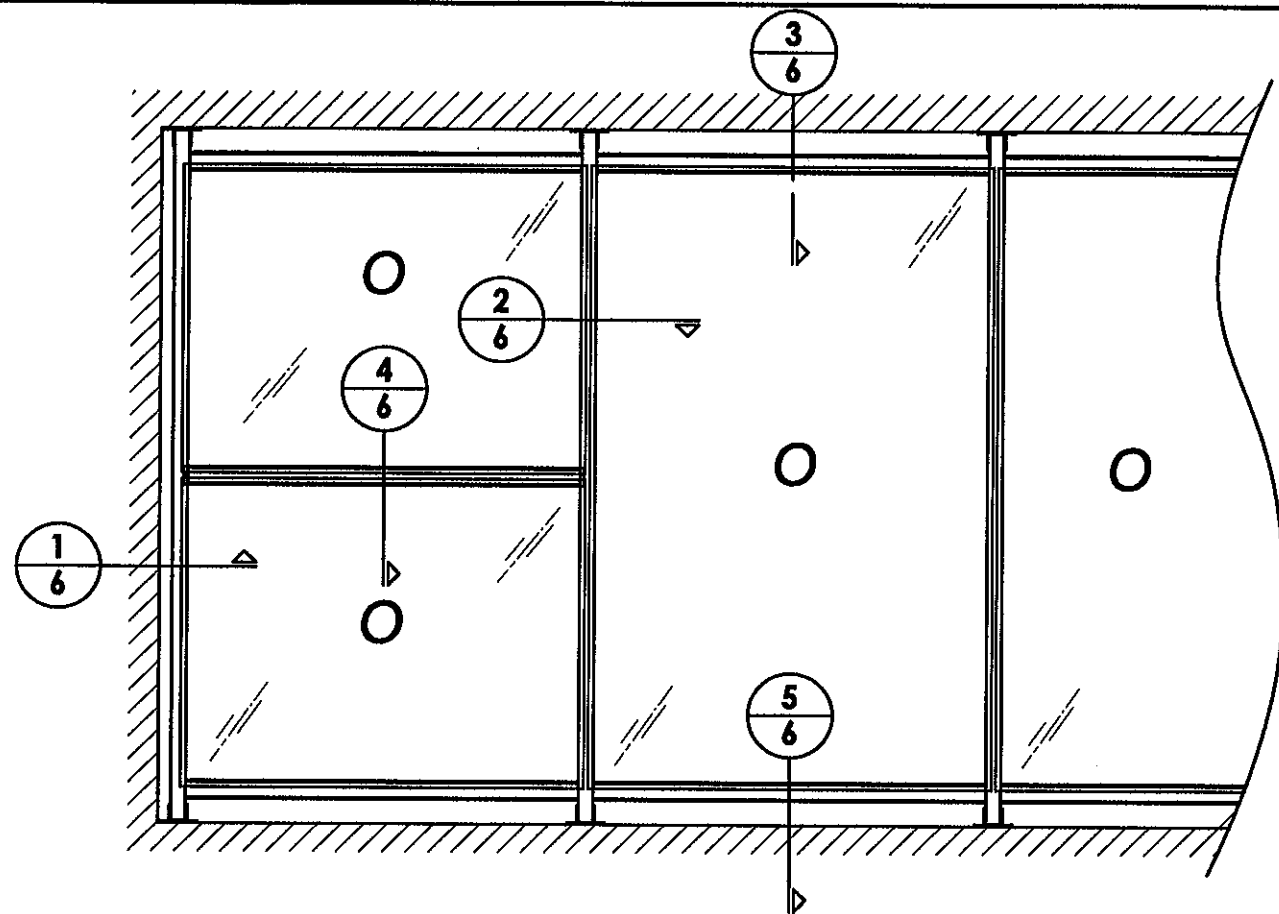
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DRAWING NO.: S-4097

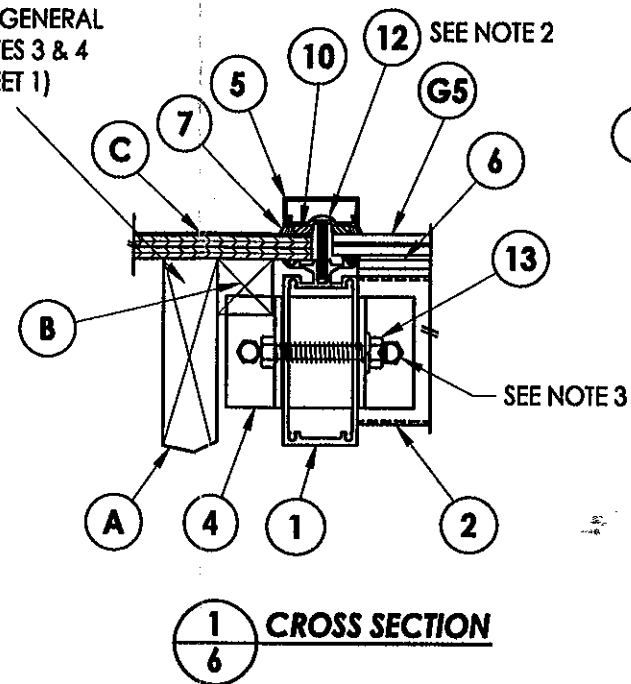
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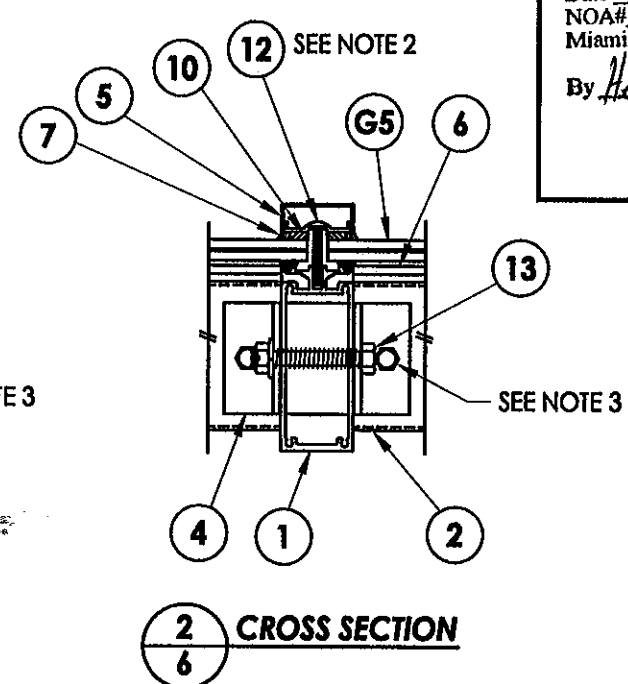


SERIES 500 PLAN VIEW
Multi-span

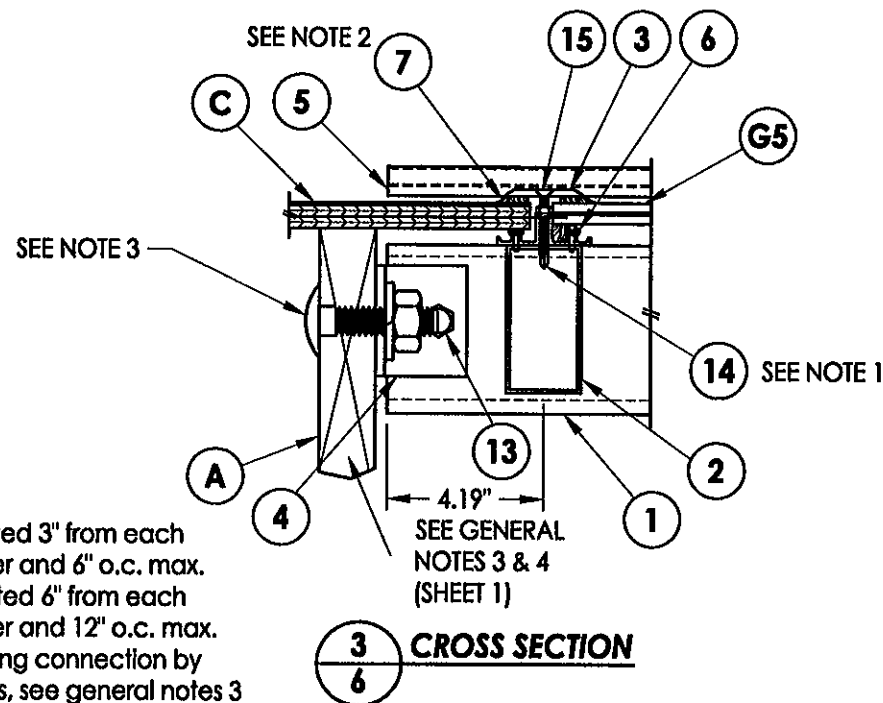
SEE GENERAL
NOTES 3 & 4
(SHEET 1)



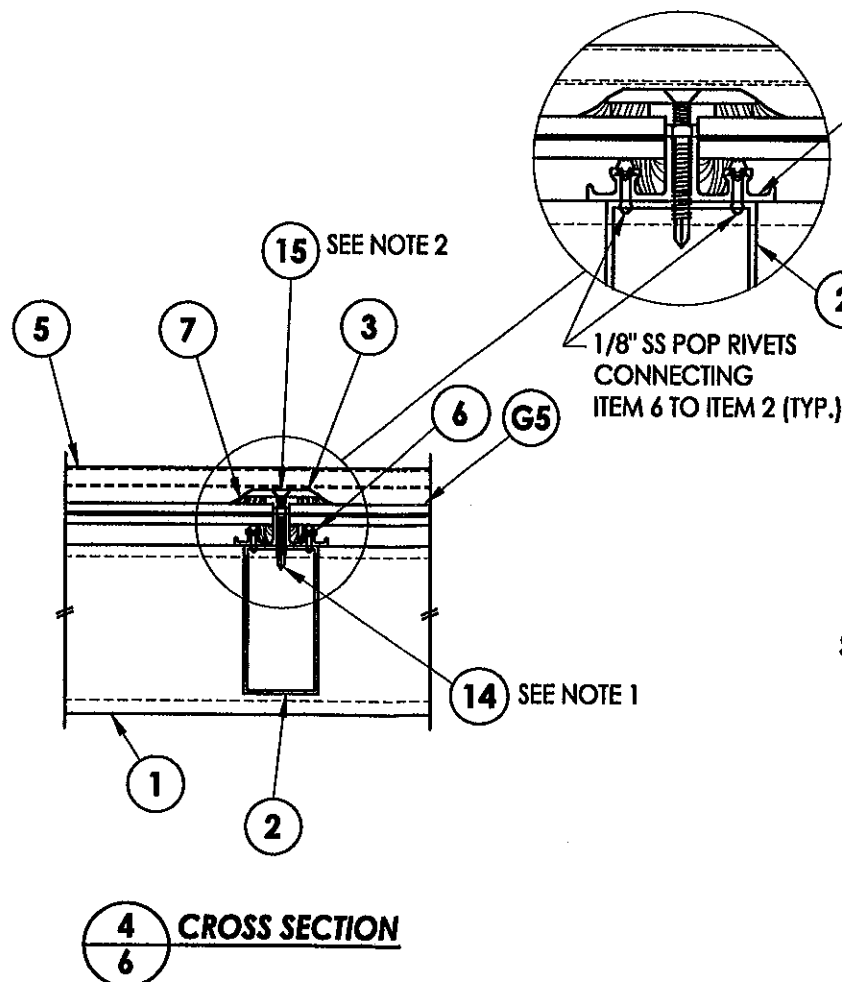
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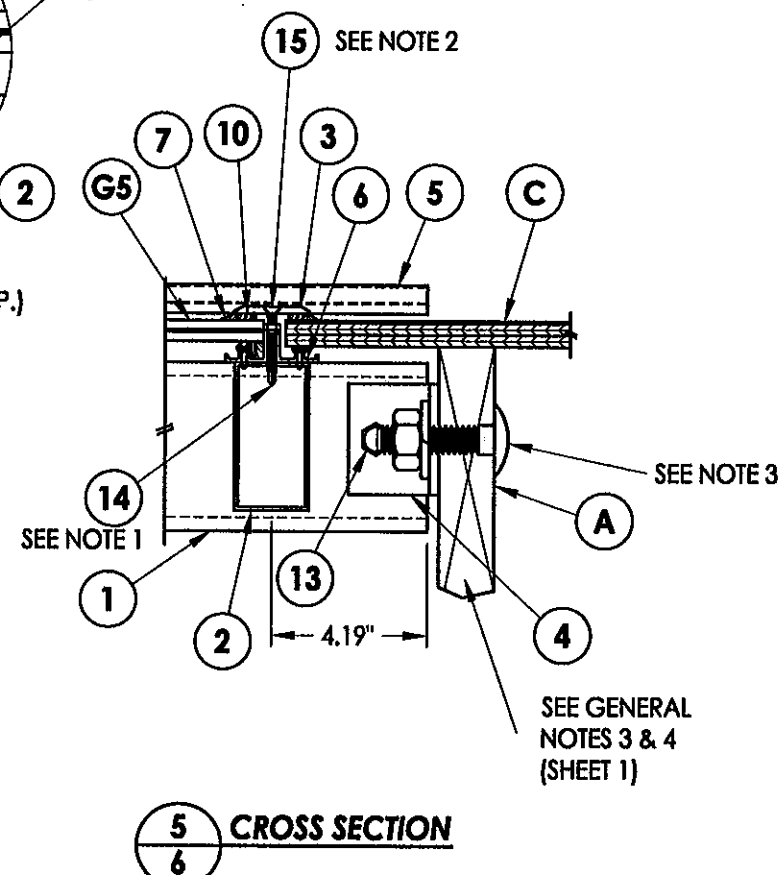
2 CROSS SECTION



3 CROSS SECTION



4 CROSS SECTION



5 CROSS SECTION

NOTES:

1. Located 3" from each corner and 6" o.c. max.
2. Located 6" from each corner and 12" o.c. max.
3. Framing connection by others, see general notes 3 and 4 (sheet 1)

Approved as complying with the
Florida Building Code
Date 08/11/2011
NOA# 10-0426-12
Miami Dade Product Control
By *Heather A. Watson*

Documents Prepared By:

RW BUILDING CONSULTANTS, INC.
P.O. Box 230 Vero Beach, FL 33595
Phone No.: 813.659.9197
Florida Board of Professional Engineers
Certificate of Authorization No. 9813
Ryan J. King P.E. No. 64619
7-26-11

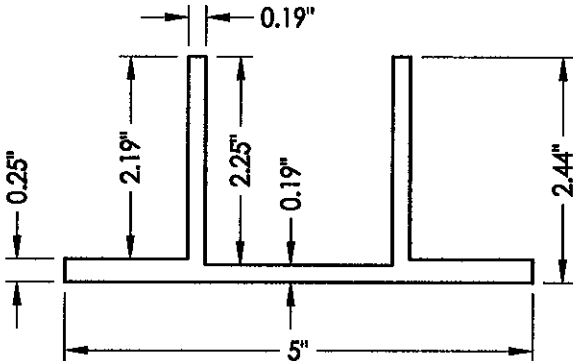
PRODUCT: GAMMANS
SERIES 350, 400
500 FIXED SKYLIGHTS
PART OR ASSEMBLY:
SERIES 500 DETAILS
(MULTI-SPAN)

NO.	DATE	REVISED PER	DATE	COMMENTS	LFS	BY
1	7/25/11	REVISED PER	DATE	COMMENTS	LFS	BY

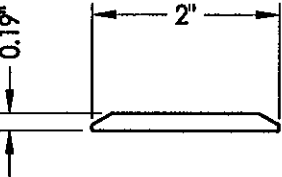
DATE: 4/15/10
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: S-4097
SHEET 6 OF 7

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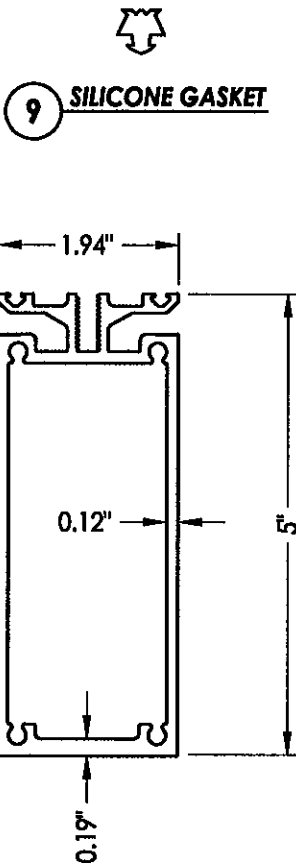
BILL OF MATERIALS		
ITEM #	DESCRIPTION	MATERIAL
A	2X WOOD RAFTER (S.G. >= 0.55)	WOOD
B	2" x 2" WOOD NAILER	WOOD
C	ROOF SHEATHING (0.040" ALUMINUM FLASHING PLUS 1/2" PLYWOOD)	ALUM/WOOD
1	SERIES 500 RAFTER (6063-T6 ALUMINUM)	6063-T5 ALUM.
2	HORIZONTAL REINFORCEMENT TUBE	6063-T5 ALUM.
3	HORIZONTAL COVER	6063-T5 ALUM.
4	BRAC-1 SADDLE CLIP	6063-T5 ALUM.
5	COMPRESSION PLATE & COVER	6063-T5 ALUM.
6	HORIZONTAL MEMBER	6063-T5 ALUM.
7	SILICONE (DOW 795)	SILICONE
8	SILICONE (DOW 995)	SILICONE
9	SILICONE GASKET	SILICONE
10	1/4" x 1/2" FOAM TAPE (NORTON V990)	-
11	EPDM GASKET (#680)	EPDM
12	1/4-20 x 1-1/2" PH MACHINE SCREW S.S.	S.S.
13	1/2" x 3-1/2" HH BOLT (ASTM-A307) W/ WASHER & NUT	STEEL
14	1/4-20 x 1-1/2" SELF DRILLING SHEET METAL SCREW	STEEL
15	1/4-20 x 1-1/2" FH MACHINE SCREW S.S.	S.S.
16	3/4" X 2-1/2" CARRIAGE BOLT W/ NUT AND LOCK WASHER	STEEL



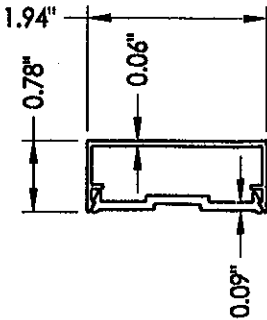
4 SADDLE CLIP
3" wide



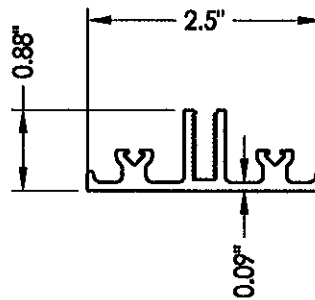
3 HORIZONTAL COVER



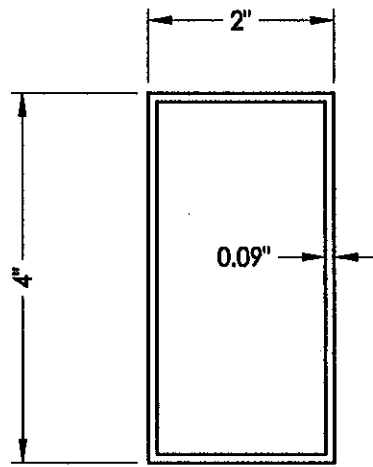
1 **SERIES 500 RAFTER**



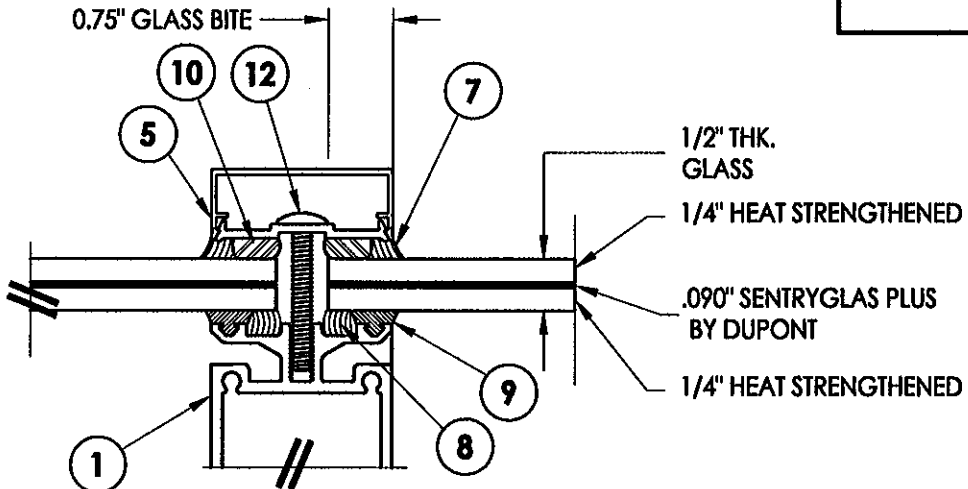
5 COMPRESSION PLATE & COVER



6 HORIZONTAL MEMBER



2 HORIZONTAL REINFORCEMENT TUBE



G5 GLAZING DETAIL

Approved as complying with the
Florida Building Code
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SERIES 350, 400
500 FIXED SKYLIGHTS

**SERIES 500 DETAILS
(MULTI-SPAN) AND B.O.M.**

[illegible]

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